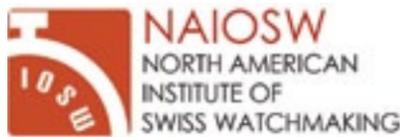


Richemont North America



Richemont owns several of the world's leading luxury companies in the field of luxury goods, with particular strengths in jewelry, luxury watches, and writing instruments.

We are seeking a talented and qualified NAIOSW Instructor for the Richemont Technical Center, Fort Worth TX

The main purpose of a NAIOSW Instructor is to provide proper training in both the theoretical and practical areas of watchmaking for the purpose of developing qualified watchmakers in the U.S. Market. The Instructor is responsible for applying past knowledge and experience to foster the growth and development of the students participating in WOSTEP sponsored courses. All students are to be given proper instruction which may require adaption to the student's learning abilities. It is important to ensure that all efforts are being exhausted to reach each and every student and maximize their abilities.

- Promote the program by actively participating in:
- Take part in the maintenance of the paperwork involved with running a program such as the CWC. This includes filing forms to meet application deadlines, student and staff records, as well as those related to State Authorities.
- Contribute with the creation of the calendar and its contents.
- Throughout the training, ensure that the student's progression is documented and communicated in predetermined intervals. The feedback should be concise, yet informative.

Required experience:

- Minimum of 5 years Watchmaking Experience preferred
- Practical and Technical Skills

Education:

- Certification from an Accredited Watchmaking School
- WOSTEP
- European 4-yr programs
- SAWTA

Technical skills /abilities:

Firm background in physical science, basic math, algebra, trigonometry and mechanical theories

Personal skills:

- Good Communication Skills
- Ability to translate/describe technical documentations
- Adaptable to change methods of teaching to ensure that all students are reached

Miscellaneous:

- Domestic and International Travel Required
- Short and Long term trainings
- For the purpose of Brand provided trainings and WOSTEP Trainings

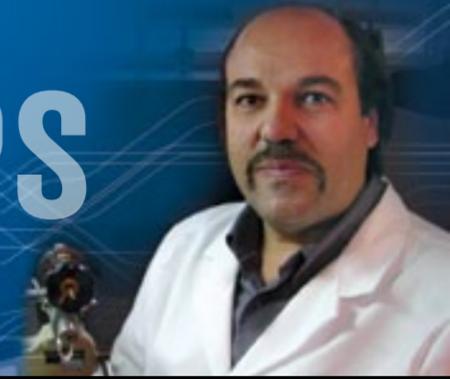
We offer competitive compensation, benefits, and relocation assistance.

To be considered, please submit your resume and profile on www.Richemont.com or by fax to **212-759-1857**.



#4 in a series

TOM'S TIPS



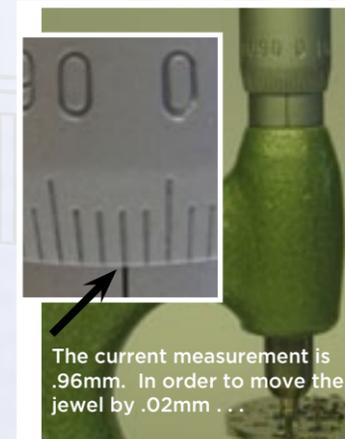
WHEN IT COMES TO USING THE HORIA TOOL...

DID YOU KNOW THAT "THREE EQUALS TWO?"

Well maybe not in math, but when it comes to the proper usage of the Horia jewelng tool, this statement holds true. For example, in order to adjust a plate jewel by .02mm (two-hundredths of a millimeter), you must actually move it by .03mm.

This tool is basically a vertical micrometer with special gearing that contains a certain amount of slack between its teeth or gears. When downward pressure is applied during the process of moving the jewel, it adds in a cumulative error due to the tolerances between the gears, i.e., the slack. This error amounts to about .01mm.

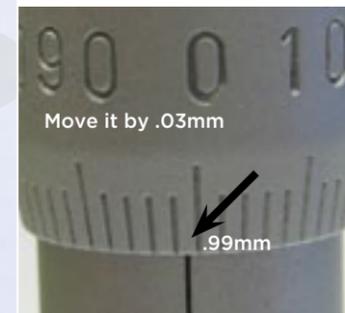
So, in order to change the height position of a jewel by .02mm, you must actually rotate the adjusting drum (which is the rotating cylinder with the numbers) by .03mm as compared to the fixed reference line located on the tool. After the adjustment is made and the pressure is relieved by raising the adjusting drum back up, you may now verify the actual amount of correction by simply lowering the tool via the "quick rotation spindle" until it touches the jewel without applying any additional pressure. The reading you get will, in fact, reflect only a true change of .02mm.



The current measurement is .96mm. In order to move the jewel by .02mm ...

EXAMPLES

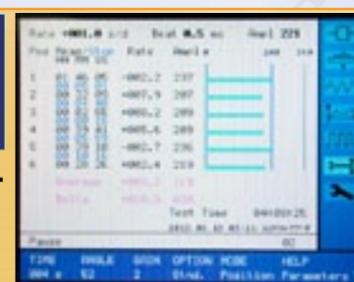
- To achieve a correction of .02mm, move it by .03mm
- To achieve a correction of .01mm, move it by .02mm
- To achieve a correction of .005mm, move it by .015mm
- The rule is to add .01mm to the intended amount of adjustment.



Move it by .03mm



Release the pressure and lightly retighten the spindle and check for the proper reading. .98mm. Actually moved the jewels a true .02mm



TS-ANALYZER-TWIN SCREEN SHOT
 Rate • Amplitude • Beat Error
Shows
 6 Watch Positions
 Summary Results Graph
 Average: Rate & Amplitude
 Delta: Rate & Amplitude

To download a copy, go to www.awci.com home page and click on *Tom's Tips*

Tom Schomaker, CMW21, is the watchmaking instructor for the American Watchmakers-Clockmakers Institute (AWCI). He has received brand-specific training in the U.S. and Switzerland and has performed after-sales service for a Swiss manufacturer. AWCI is the U.S. trade association for watch repair and clock repair professionals. We provide numerous services for industry and host the nation's largest directory of watch and clock repair resources at www.awci.com